

Item #1000 044 440  
Model #HOTC4116B1QES



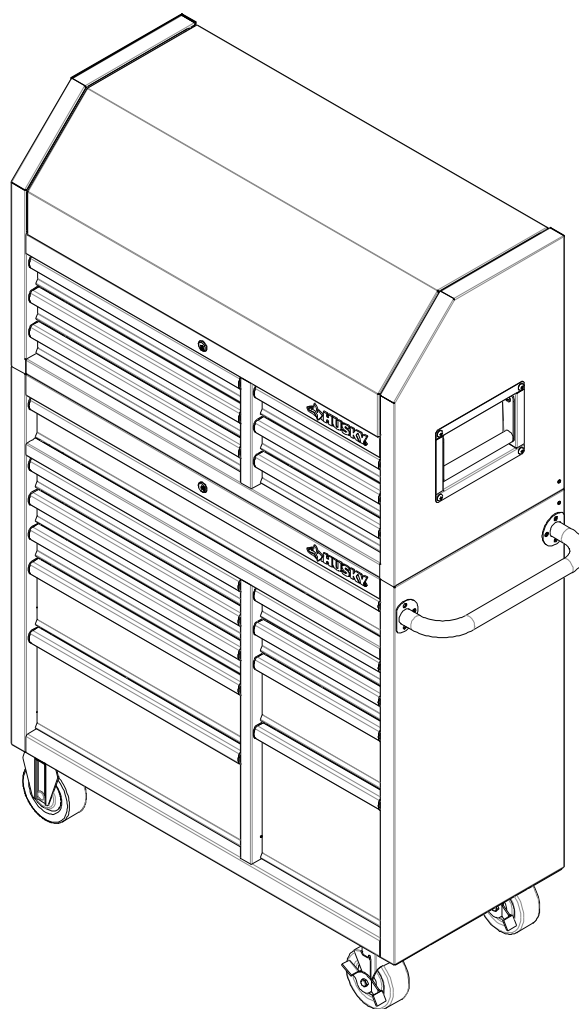
## USE AND CARE GUIDE

### 41 IN. -16 DRAWER TOOL CHEST AND CABINET SET- BLACK POWDER COATED

Questions, problems, missing parts?  
Before returning to the store, call  
Husky Customer Service  
8 a.m - 6 p.m., EST, Monday-Friday

1-888-43-HUSKY

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#### THANK YOU

*We appreciate the trust and confidence you have placed in Husky through the purchase of this chest/cabinet. We strive to continually create quality products designed to enhance your home. Visit us online to see our full line of products available for your home improvement needs. Thank you for choosing Husky!*

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## Safety Information

1. Do not open more than one drawer at a time.
2. Do not let children approach the tool chest / cabinet.
3. To help prevent the product from tipping, load the product starting with the bottom drawers.
4. Keep the locking casters brake set unless you are moving the cabinet. This will help to prevent the product from rolling.
5. Lock both the lid and all drawers before moving the chest / cabinet.
6. Do not step in any drawer / drawers.
7. Do not pull the units, push them when moving.
8. Do not alter this product in any manner.



**DANGER:** Do not stand on this product. You may fall or cause the product to tip.



**DANGER:** Do not move the product prior to closing and locking all the drawers. The drawers could come open and make the product unstable and tip.



**DANGER:** Do not mount this product on a truck bed or any other moving object.



**WARNING:** Keep the product on a level surface. The product may become unstable and tip if stored or moved on an uneven surface.



**WARNING:** Be careful when closing the cover. Remove hands before closing the cover.



**CAUTION:** Do not lift this product directly with a forklift or tow with any mechanical devices.



**CAUTION:** Do not exceed the maximum product weight, including contents. Do not exceed the maximum weight for each drawer. See Specifications on page 4.



**CAUTION:** Only transport this product when empty. Properly secure when transporting.

## Warranty

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The manufacturer warrants the product to be free from defects in materials and workmanship for a period of three (3) years from date of purchase. This warranty applies only to the original consumer and only to products used in normal use and service. If this product is found to be defective, the manufacturer's only obligation, and your exclusive remedy, is the repair or replacement of the product at the manufacturer's discretion, provided that the product has not been damaged through misuse, abuse, accident, modifications, alteration neglect or mishandling. This warranty shall not apply to any product that is found to have been improperly installed, set-up, or used in any way not in accordance with the instructions supplied with the product. This warranty shall not apply to a failure of the product as a result of an accident, misuse, abuse, negligence, alteration, faulty installation, or any other failure not relating to faulty material or workmanship. This warranty shall not apply to the finish on any portion of the products such as surface and/or weathering, as this is considered normal wear and tear.

The manufacturer does not warrant and specifically disclaims any warranty, whether express or implied, of fitness for a particular purpose, other than the warranty contained herein. The manufacturer specifically disclaims any liability and shall not be liable for any consequential or incidental loss or damage, including but not limited to any labor/expense costs involved in the replacement or repair of said product.

Contact the Customer Service Team at 1-888-43-HUSKY or visit [www.huskytools.com](http://www.huskytools.com).

# Pre-assembly

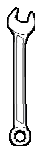
## TOOLS REQUIRED



Phillips  
screwdriver



Safety  
goggles



10 mm  
Wrench

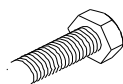


13 mm  
Wrench

## HARDWARE INCLUDED



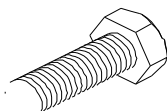
**NOTE:** Hardware not shown to actual size.



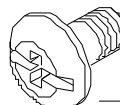
AA



BB



CC



DD

Part	Description	Quantity
AA	Bolt M6x15L	6
BB	Washer M8	16
CC	Bolt M8x20L	16
DD	Screw M4x8L	8

## SPECIFICATIONS

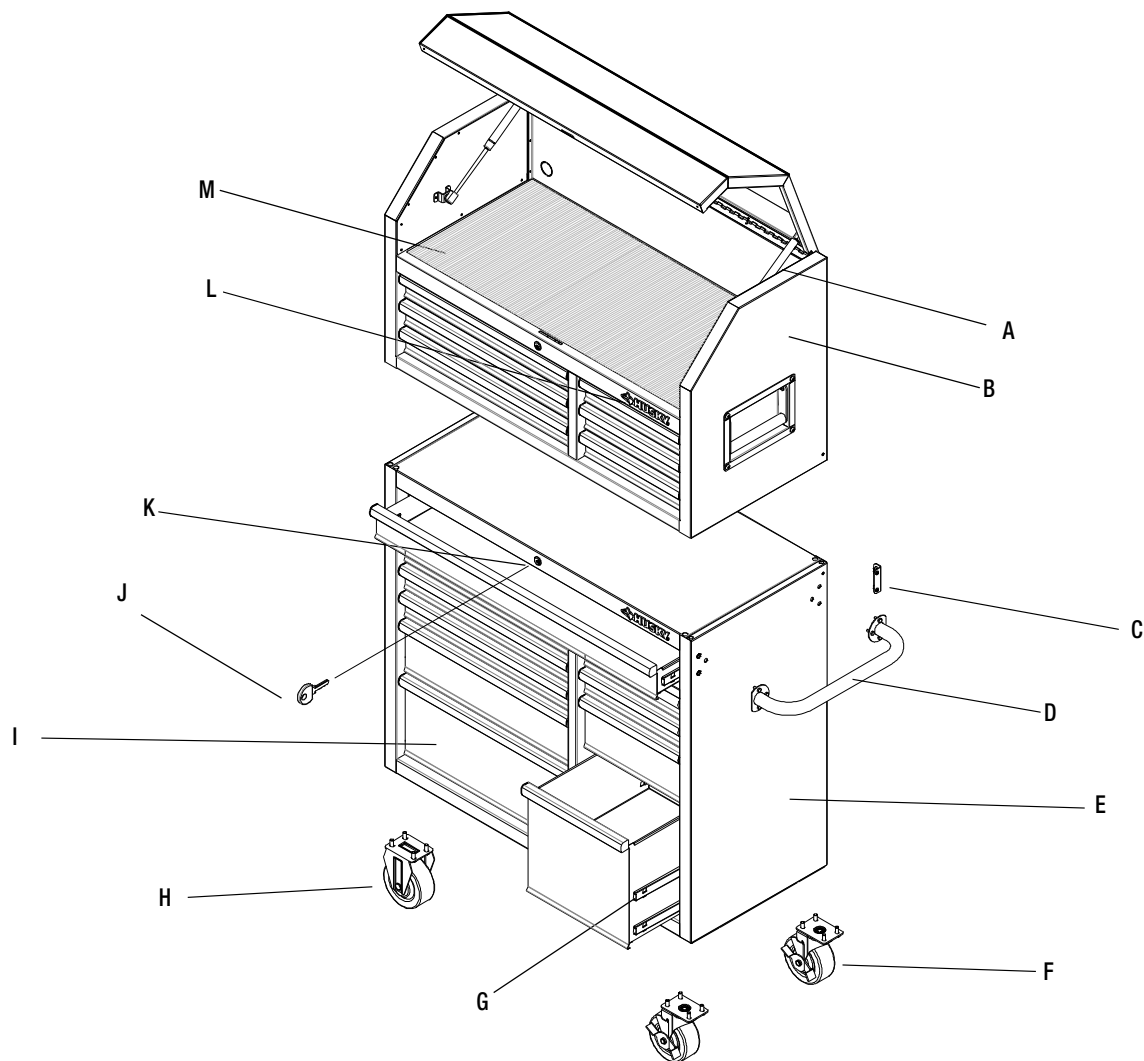
Maximum capacity (chest)	300 lbs.
Maximum capacity (cabine)	700 lbs.
Empty weight	287.76 lbs.



**NOTE:** Begin product assembly close to the final intended location of your chest/cabinet. This product is heavy and may be difficult to move after assembly.

# Pre-assembly (continued)

## PACKAGE CONTENTS



Part	Description	Quantity
A	Gas lift	2
B	Top chest	1
C	Bracket	2
D	Side handle	1
E	Rolling cabinet	1
F	Swivel caster with brake	2
G	Drawer slide (pair)	18

Part	Description	Quantity
H	Regular caster	2
I	Drawer	16
J	Key (set)	2
K	Lock	2
L	Husky badge	2
M	Drawer Liner	17

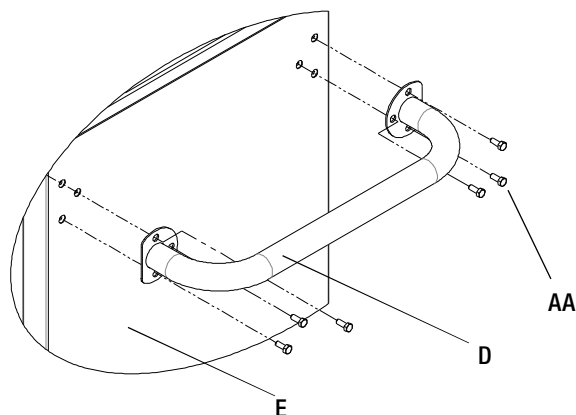
# Assembly

## 1 Attaching the side handle

- Attach the side handle (D) to the rolling cabinet (E) using six bolts (AA).



**NOTE:** The holes in the cabinet are tapped and do not require nuts.

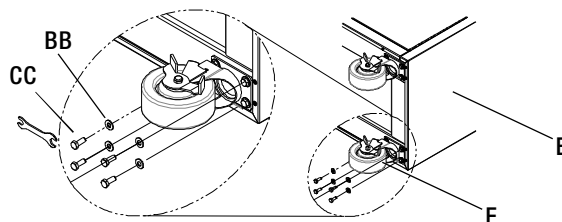


## 2 Installing the casters



**CAUTION:** Do not over tighten the screws.

- Ensure all cabinet drawers are securely locked into place using the key lock on the rolling cabinet (E).
- Lay the rolling cabinet (E) on its back. Use the packaging material to protect the finish.
- Mount the two swivel casters with brake (F) to the rolling cabinet (E) using four bolts (CC) and washers (BB) per caster. The swivel casters with brake (F) should be installed on the same side as the side handle (D).
- Mount the two regular casters (H) to the other side of the rolling cabinet (E) using four bolts (CC) and washers (BB) per caster.
- Tighten all bolts with a wrench.
- Return the rolling cabinet (E) to its upright position.

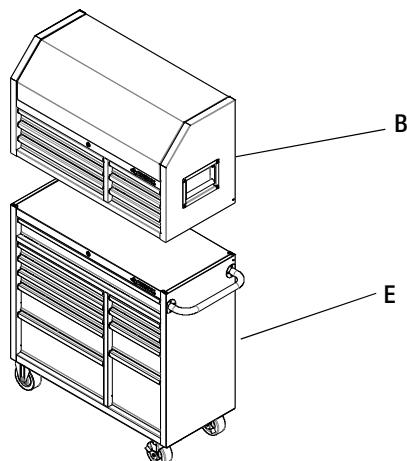


## 3 Placing the chest



**NOTE:** Two people may be required to complete this step.

- Place the top chest (B) on top of the rolling cabinet (E).

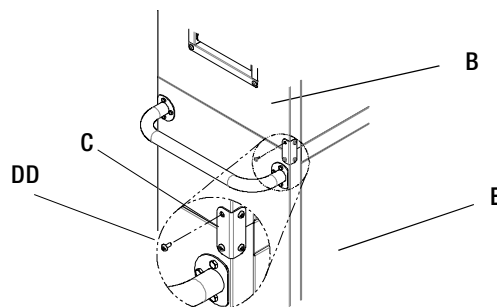


## 4 Installing the brackets



**NOTE:** The holes in the cabinet are tapped and do not require nuts.

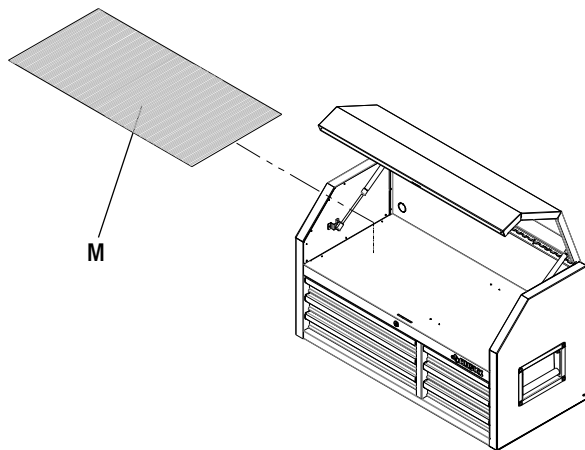
- Attach the brackets (C) to the back of the product to secure the top chest (B) to the rolling cabinet (E). Place the brackets over the holes and secure with four screws (DD) per bracket.
- Tighten all screws securely with a screwdriver.



## Assembly (continued)

### 5 Installing the drawer liner

- ☐ Place the drawer liners (M) in appropriately sized drawers and the chest lid area to protect the surface.



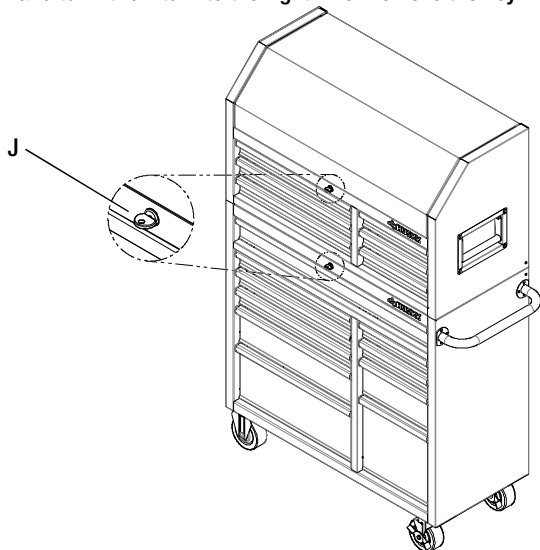
# Operation

## 1 Locking and unlocking the unit



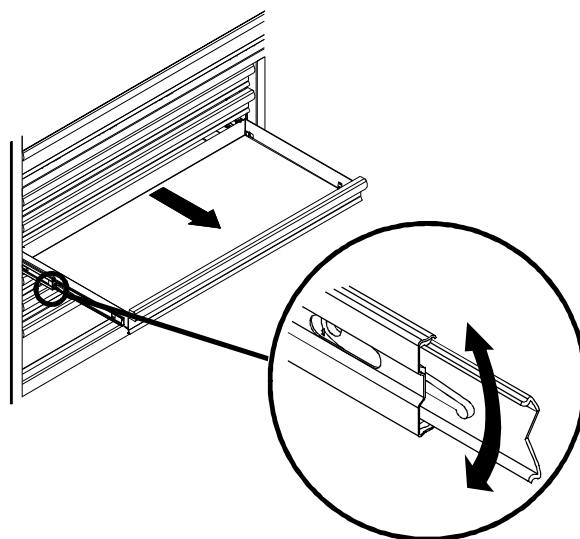
**IMPORTANT:** The drawers must be fully closed before locking / unlocking the unit.

- ☐ To lock the unit, insert the key (J) into the lock cylinder (K) and turn it 1/4-turn to the left. Then remove the key.
- ☐ To unlock the unit, insert the key (J) into the lock cylinder (K) and turn it 1/4-turn to the right. Then remove the key.



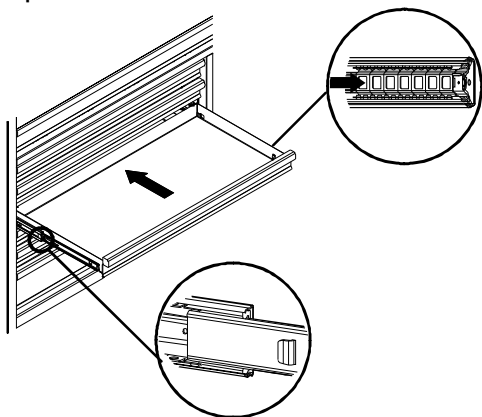
## 2 Removing the drawers

- ☐ Fully extend and empty the drawer.
- ☐ Depending on the slide, either lift or lower the release lever on both sides so the slides can ride over the stops. Pull out to remove.



## 3 Installing the drawers

- ☐ Pull the slides and slide carrier out until fully extended.
- ☐ Hold the slide on the cabinet while aligning it with the slide on the drawer.
- ☐ Slightly insert one side and repeat for the other side.
- ☐ Slowly push the drawer until it is fully closed to engage the slide.
- ☐ Open the drawer and close it to verify proper operation.

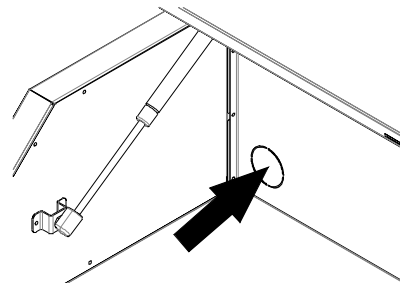


## 4 Preparing the electrical hole



**WARNING:** Be careful to put the power cord through the hole, as there may be sharp edges around the punched hole.

- ☐ A perforated hole is located in the back of the chest to allow for the use of a power cord to be used while the chest top lid is closed.
- ☐ The perforated hole can be punched through with a small hammer, mallet, or punch. The hole has been perforated around the edges. Take care not to damage the cabinet around the perforation when punching the hole through.
- ☐ Use a metal file to smooth out any sharp edges around the hole.

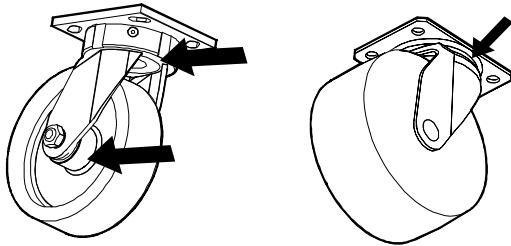




## Maintenance

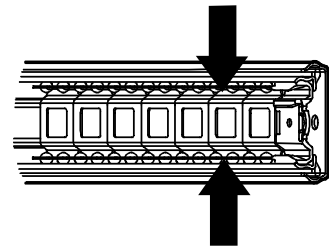
### 1 Maintaining the casters

- ☐ Grease the casters annually using high quality bearing grease.



### 2 Maintaining the drawers

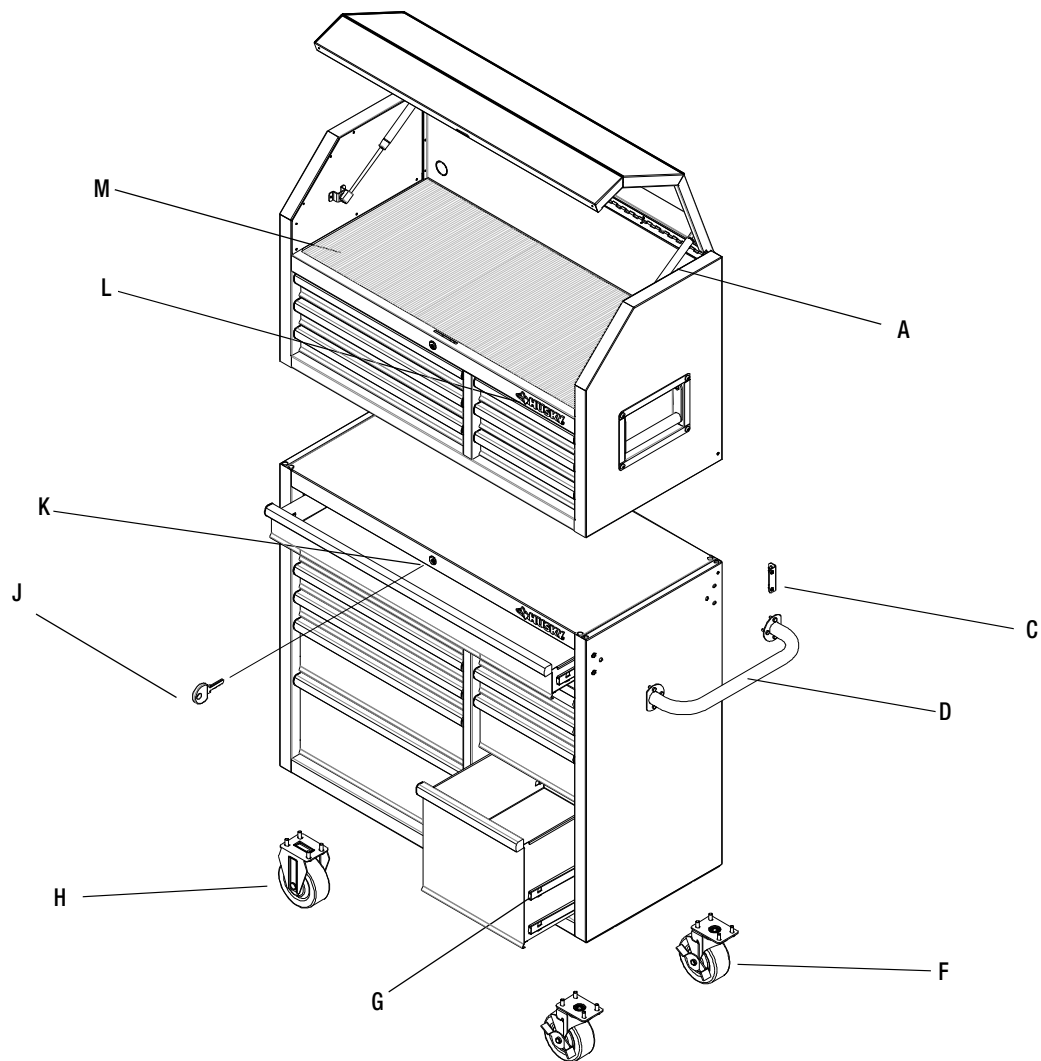
- ☐ Periodically clean the drawer trim, and inside the drawers with a mild detergent and water.
- ☐ Remove grease and oil with a standard, nonflammable cleaning fluid.
- ☐ The use of drawer liners is recommended to protect the finish inside the drawers and make the drawers easier to clean. Drawer liners can be cleaned with soap and water.
- ☐ Lubricate the slides semi-annually with grease or equivalent.



## Care and Cleaning

- ☐ This steel product has been coated with industrial powder coating for a durable finish.
- ☐ To help protect the powder coated finish, do not allow harsh chemicals (oil, grease, or other chemical) to remain on the powder coating surface.
- ☐ Use a glass cleaner (Windex® or equivalent product) to clean and maintain all surfaces of powder coating.

# Service Parts



Part	Description	Quantity
A	Gas lift	2
C	Bracket	2
D	Side handle	1
F	Swivel caster with brake	2
G	Drawer slide (pair)	18
H	Regular caster	2
J	Key (set)	2
K	Lock	2
L	Husky badge	2
M	Drawer Liner	17



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Retain this manual for future use.